# **TML**

# Digital Strainmeter

# TYPE S238C





Tokyo Sokki Kenkyujo Co., Ltd.



# A Handy Tool that Goes Anywhere,



# STRAINMETER TC-31

TC-31K TYPE S238C is an upgraded model accepting Flash memory card. It succeeds the originality of former model such as fundamental functions including splash proofing construction (IP-54) and easy mounting connector. In addition to strain, dc voltage, thermocouple and Pt-RTD measurements, it can be used as a digital multi-meter for measurement of resistance and insulation resistance. Interval timer with sleep function is also provided. Measurement data can be stored using PC card (PCMCIA Type II, 8 - 128MByte) on the market. Measured data can easily be processed and analyzed by application software such as MS-Excel. Ten units of five-channel switching box CSW-5A can be connected at maximum (for 50 channels) as same as former model. Control and data transfer are also available by connecting personal computer using exclusive connection cable.

# Design

# Designed specifically for field measurement

◆Use of Flash memory card
A flash memory card (PCMCIA Type II ) which is acceptable by PC card drive equipped as a standard specification for notebook computer can be used. A card having capacity of 8 to 128MByte should be used.

Note) SRAM card which is accepted by former model of TC-31K cannot be used.



# COMPACT AND LIGHTWEIGHT

Weighing only 850g, the unit fits perfectly in your hand.

DURABLE

The moisture tight case protects the instrument with the IP-54 proof class from incidental moisture encountered in the field, and it is shock resistant as well. Connector receptacles are equipped with attached caps to keep moisture out.

SUPERB PORTABILITY

Everything about its design and construction make it ideal to transport in the field. Lightweight, easy to grip and battery powered.

# Easy to Use

# Convenience at your fingertips

### QUICK MOUNT TERMINALS

These innovative connectors allow you to quickly and easily connect and disconnect different sensors - an essential feature for measurement and checking in the field.



The input terminals on the upper end feature a finger-touch design (Patent No.3253202) that facilitates connecting leads; no screws or solder needed. Leads with arrow and banana plugs can be inserted into the terminals as well - a real time saver when more than one sensor needs to be connected and read.

# **EASY TO READ DISPLAY**

# Liquid crystal display with backlight

The display screen shows not only the value measured, but auxiliary information associated with programming of the instrument, like sensor mode and scaling parameter to give you a constant visual reminder of

these important setting. The backlighted display means you can take readings in the dark if necessary.



# FLEXIBLE POWER SUPPLY

### LR6 batteries

Alkaline or rechargeable Ni-Cd batteries can power the TC-31K. The unit continues to measure while you charge the battery on an AC adaptor (option). A built-in battery protects data from loss when you replace the batteries. Rechargeable nickel-hydrogen battery on the market can also be used as power source. In this case, exclusive charger should be used to recharge batteries.

## Automatic power-off

Power is cut automatically after about 10 minutes of inactivity in order to preserve the battery.

# Anytime Flash memory card (PCMCIA Type ${ m II}$ ) accepted

# DIGITAL STRAINMETER



# **Functions**

# Superb functionality -- In a league of its own

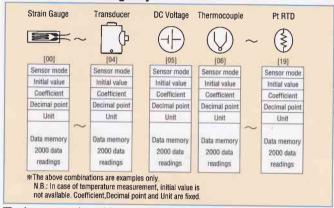
# A wide range of measurable quantities

The TC-31K can read strain gauge and straingauge based transducer inputs, DC voltage, thermocouples and platinum resistance temperature devices. In addition, it can measure resistance, which is handy for trouble shooting strain gauge installation. The unit displayed with readings can be programmed. The output from a device can be multiplied by a programmed constant before display in order to transform it into the desired physical quantity.

**♦**Large capacity data memory

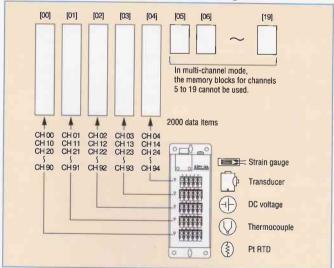
The built-in data memory can be used in a variety of ways (see below) depending on the situation.

# 1). Measurement Using Only the TC-31K



The data memory is partitioned into 20 blocks, 00 to 19, and each block can have its own input parameters defined independently. This allows you to connect and switch between sensors at up to 20 measuring points and to display and record direct readings of physical quantities. Using the 20 data memory blocks as a continuous block, you can record up to 40,000 data readings. (In this case, you can use only one coefficient, sensor mode and initial value).

### 2). Measurement Using the CSW-5A Switching Box



The measurements can be saved in the corresponding data memory blocks. Each block is capable of recording 2,000 data items. Two or more CSW-5A switching boxes are manually changeovered to switch for measurement, with a total of 2,000 measurement scans. The sensor mode, coefficient and initial value data for up to ten CSW-5A switching boxes (50 points) can be saved in the TC-31K's memory and direct-reading measurements of physical quantities saved in the data memory. The saved data can then be recorded directly onto a flash memory card.

# ◆Data visualization and data transfer

Readings saved in the various memory blocks can be accessed in four different

For small data sets it may be convenient to recall individual readings from memory to the screen display. With a few keystrokes, one can create a screen plot of the

data versus time. A memory card and printer (optional accessories) can be connected to the TC-31K. Finally, data can be transferred via an RS-232C cable (optional accessory) to a PC compatible microcomputer.

# ◆Data storage using Flash memory card (PCMCIA Type II)

Data measured and stored by TC-31K can be transferred to a personal computer using Flash memory card (PCMCIA Type II) which is accessible irrespective of personal computer's OS. Flash memory card on the market (8 - 128Mbyte) can be used.

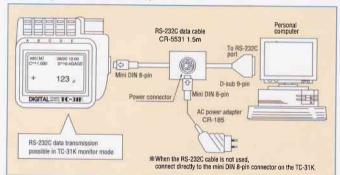
Note) SRAM card which is accepted by former model of TC-31K cannot be used.

## **♦Interval timer**

You don't have to be on site to record data. Using the five step interval timer in conjunction with an auto-start function, the unit will activate, record a series of readings according to the time sequence programmed and then return to an inactive state. An indicator light denotes that the instrument is in this "sleep mode".

## **◆**Computer interface

The TC-31K can be connected to the serial port of your microcomputer for both control of the unit and for downloading of data from the instrument's memory. (Use the optional CR-5531 cable.)



# ◆Automatic switching box CSW-5A

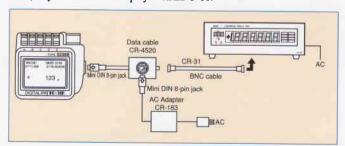
The single channel TC-31K can be upgraded to multi-channel if there is a need to monitor more than one device without manually connecting and disconnecting each to the instrument prior to reading.

The 5 channel switching box allows automatic channel changing for those channels. More than 5 channels can be accommodated by the addition of up to 10 CSW-5A units, although the instrument must be manually connected to each 5 channel unit before taking readings. The CSW-5A-05 is equipped with screw clip connectors for lead wires, and 7 pin connector plug receptacles are also available as an option.

# ◆External display unit EDU-11

This is an optional display unit used to monitor the measured value indicated on TC-31K from a distant place. Data cable CR-4520 is required for connecting EDU-11 to TC-31K. Two or more units of EDU-11 can be cascaded to one TC-31K.

Note) Physical unit is not displayed on EDU-11.





# **Specifications**

# [Measurement Mode]

Item	Strain	DC Voltage	Thermocouple	Pt-RTD
Measurement Mode	Initial Direct Measure	Initial Direct Measure	Direct	Direct
Initial Value Storing Range	$\pm 240000 \times 10^{-6}$ strain or less	$\pm 24$ V or less		
Sampling Speed	Approx. 0.25 sec	Approx. 0.25 sec	Approx. 0.5 sec	Approx. 0.25 sec
Notes	$\begin{array}{l} \text{1G3W (Quarter bridge 3-wire method):} \\ 120, 240 \text{ or } 350\Omega \\ \text{2G, } 4\text{G(Half or Full bridge method):} \\ 120\Omega \text{ to } 1000\Omega \\ \text{Constant current full bridge:} \\ 350\Omega \\ \text{Coefficient setting:} \\ \pm (0.001 \sim 9.999) \\ \end{array}$	Input impedance : V240mV 500M $\Omega$ or more V24V 1M $\Omega$ Coefficient setting : $\pm (0.001 \sim 9.999)$	Built-in RJC (external compensation also available) Digital linearization	Applicable JIS C1604-1997 $Pt100\ R_0{=}100.00\Omega$ $R_{100}/R_0{=}1.385$ $R_0\ : Resistance\ at\ 0^{\circ}C$ $R_{100}: Resistance\ at\ 100^{\circ}C$

# [Strain / DC Voltage Measurement Accuracy]

Mode	Measurement Range	Resolution	Accuracy ±(%rdg+dig.) at 23±3°C	Temperature Coefficient ±(%rdg) / °C	Variation with Age ±(%rdg) / year
Strain	$\pm 30000 \times 10^{-6} \text{ strain}$	$1 \times 10^{-6}$ strain	±0.08+1	0.0045	0.04
Full bridge (4G)	$\pm 240000 \times 10^{-6} \text{ strain}$	$2 \times 10^{-6}$ strain	±0.08+2	0.0045	0.04
DC Voltage	±30mV	0.001mV	±0.08+2	0.0045	0.04
V240mV range	±240mV	0.002mV	±0.08+2	0.0045	0.04
DC Voltage	±3V	0.1mV	±0.08+2	0.0045	0.04
V24V range	±24V	0.2mV	±0.08+2	0.0045	0.04

Allowable input voltage

V240mV range : ±5V V24V range : ±35V

# [Temperature Measurement Accuracy - Thermocouple and Pt-RTD]

Thermocouple	Management Dance	Accuracy ±(%rdg+dig.) at 23±3℃		Resolution	Temperature Coefficient	Variation with Age
	Measurement Range	External RJC	Internal RJC	°C	±(%rdg) / ℃	± (%rdg) / year
V (CA)	-200~-100°C	0.152+0.2	0.152+1.5	0.1	0.0086	0.076
K (CA)	-100~+1370°C	0.094 + 0.1	0.094十0.8	0.3	0.0053	0.047
T (00)	-200~-100°C	0.14 +0.2	0.14 +1.5	0.1	0.0079	0.070
T (CC)	-100~+400°C	0.095 + 0.1	0.095+0.9	0.1	0.0053	0.047
1 (10)	-200~-100°C	0.143+0.1	0.143+1.3	0.1	0.0081	0.072
J (IC)	-100~+1200°C	0.09 + 0.1	0.09 + 0.7	0.1	0.0051	0.045
F (0D0)	-200~-100°C	0.138+0.1	0.138+1.4	0.1	0.0078	0.069
E (CRC)	-100~+1000℃	0.092 + 0.1	$0.092 \pm 0.8$	0.1	0.0052	0.046
S	-10~+1760°C	0.086+0.4	0.086+1.1	0.2	0.0049	0.043
	+200~+400°C	0.04 +1.0	0.04 +1.0	0.5	0.0023	0.020
В	+400~+1760℃	0.053 + 0.5	0.053 + 0.5	0.3	0.0030	0.026
R	-10~+1760°C	0.084+0.4	0.084+0.1	0.2	0.0047	0.042
M	-200~-100°C	0.161+0.3	0.161+1.7	0.2	0.0091	0.081
N	-100~+1300°C	0.092 + 0.1	0.092+0.8	0.4	0.0052	0.046
Pt-RTD	-200~+650°C	$\pm (0.2\% \text{ rd})$	g+0.4 digit)	0.1		

# [Check Mode]

	Insulation Resistance	Resistance
Measuring Range	0~500MΩ	0~24kΩ
Accuracy	$\pm 2\%$ rdg (0~10MΩ) $\pm 5\%$ rdg (10~100MΩ) $\pm 20\%$ rdg (100~500MΩ)	±(0.5%rdg+2dig.)
Resolution	0.1ΜΩ	$0.1\Omega(0\sim2.4k\Omega)$ $1\Omega(2.4\sim24k\Omega)$
Sampling Speed	Approx. 1 sec	Approx. 0.25 sec
Notes	Excitation voltage Approx. 2.9V	Excitation current 10µA



# **DIGITAL STRAINMETER**

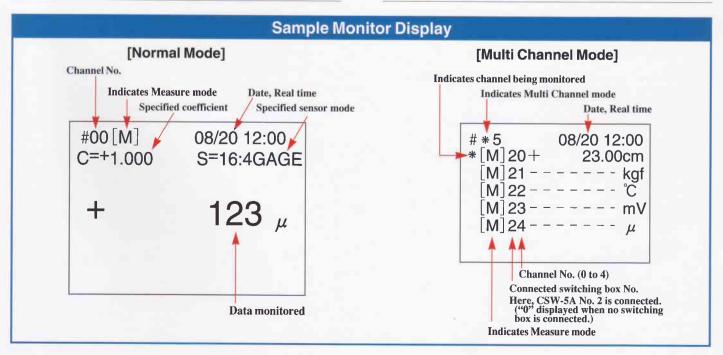
# [Common specifications]

Number of channels	1 (TC-31K itself) 5 (combined use with CSW-5A switching box)			
<b>Display</b> 128 × 64 dots with backlight LCD				
Time				
Settings	Year, Month, Day, Hour, Minute, Second			
Tolerance	$\pm 2$ secs in a day $(23\pm 3^{\circ}\text{C})$			
Interval timer				
Settings	Measurement interval (upto 99 hrs. 59 mins, 59			
	sec. In 1-sec. Increments) and measurement			
	count specifiable			
Operation	Automatic measurement based on settings,			
	measurements and times saved in memory			
	Also automatic shutdown (ON-OFF			
	switchable)			
Data Memory				
Capacity	Max. 40000 data items			
Memory start	ENT key operation(manual) or Interval timer			
Auto power-off	When the internal batteries are being used, the			
	power supply is automatically off if no keys are			
	entered and no signals are received through the			
	RS-232 interface for 10 minutes (ON-OFF			
	switchable)			
PC card drive	Flash memory (PCMCIA TYPE II)			
Functions	Storing and reading of internal memory data			
Capacity	8 ~128MByte			
File numbers	512			
NOTE): SRAM card which is	s accepted by former model of TC-31K cannot be used.			
Engineering units	35 kinds including $\mu \in \text{, mm, }^{\circ}\text{C, kN, MPa}$			
RS-232C Interface	Optional cable CR-5531 should be required			
Functions	Receiving control signals and transmitting			
	measured data			
Baud rate	1200~9600			
Vibration tolerance	29.4m/s <sup>2</sup> (50Hz, 0.6mm amp.)			
Shock survival	40m/s <sup>2</sup>			
Drip-proof	DIN IP-54 with connector cap tight			
Operating temperature	$-10\sim+50^{\circ}\text{C}$ , 85%RH or below			
	(No condensation)			
Storage temperature	-20~+60°C			
NOTE):				
Operation is available in ter	nperature range of $-20$ to $-10$ °C on the following			
conditions.				
<ul> <li>Display becomes dim ever</li> </ul>	n though the contrast is adjusted			
<b>●</b> D C				

■Battery performance is extremely lowered. AC power adapter should be used.

	102	55
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		unit : mr

Power supply	4AA-size alkaline batteries(LR6), or 4 AA-		
	size Ni-Cd rechargeable batteries (KR-AA), or		
	special AC adapter (CR-185)		
Continuous operation	Approx. 10 hours using alkaline batteries for		
	strain measurement connected to $350\Omega$ bridge		
	Approx. 3 hours using Ni-Cd batteries for		
	strain measurement connected to $350\Omega$ bridge		
Dimensions	$102W \times 55H \times 223D \mathrm{mm}$		
Weight	Approx. 850g		
Accessories	Operation manual1		
	AA-size alkaline battery 4		
	Shoulder strap1		
	Accessory box ······1		





# SWITCHING BOX

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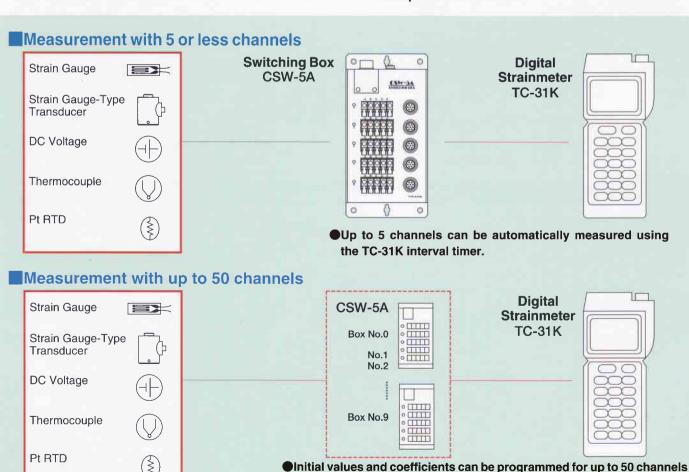
CSW-5A

CSW-5A-05

# 5-channel automatic operation CSW-5A / CSW-5A-05

The CSW-5A is a 5 channel automatic switching box which allows multiple channel inputs. Each channel can be programmed with it's own scaling parameter, sensor mode, etc. through the key pad of the TC-31K. Up to 10 of these units can be used, giving a total capability of 50 channels. In addition, automatic measurement is possible using the interval timer function of the TC-31K. The CSW-5A-05 provides connector receptacles in addition to the standard screw clips. These are handy for use with strain gauge based transducers.

- Switching boxes specially designed for the TC-31K
- Can be used for strain gauge, strain gauge-type transducer, DC voltage, thermocouple and platinum resistance-temperature device measurements
- Input connection by screw or soldering
- Compact and light
- CSW-5A-05 provides both terminals and simple, one-push connectors



(10 CSW-5A switching boxes).

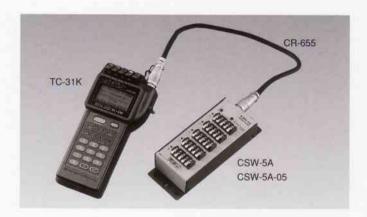
Measurement is made every 5 channels by using CSW-5A.



# **Specifications**

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Applicable strainmeter	TC-31K (Ver. 2.0A or later)
No. of channels	5
Strain Measurement	
Quarter bridge with 3 wires	$120\Omega$ , $240\Omega$ or $350\Omega$
Half bridge	$120\Omega$ to $1000\Omega$
Full bridge	$120\Omega$ to $1000\Omega$
Full bridge with constant current	350Ω
Measurement Range	Conforms to TC-31K
Sensor Cable Extension (full bridge with constant currer	Cable total resistance of $200\Omega$ or less
DC Voltage Measurement	
Measurement Range	Conforms to TC-31K
Input Impedance	$1 \mathrm{M}\Omega$ or more
Thermocouple Temperature Measure	ement
Measurement Range	Conforms to TC-31K
Pt RTD Measurement	
Measurement Range	Conforms to TC-31K
Measurement Method	3-wire method
Measuring Point No.	Fixed (CH0 to CH4)
Measurement Point Indicator	Red LED for each point
Switcher	Special sealed relay
Operating Temperature & Humidity	-10°Cto+50°C,85% RH or less (no condensation
Power Supply	Supplied from TC-31K

Dimensions	$75(102)*W \times 41.5H \times 204Dmm$ (excluding	
	projected parts)	
	*: Dual-connector model	
Weight	Approx. 650g; Dual-connector model 800g	
Standard Accessories	CR-655 Switching Box Connection Cable	
	Operation Manual	



# 20 channel operation SW-21B/SW-21E





# ◆20-channel operation SW-21B/SW-21E

The SW-21B and SW-21E are 20-channel switching boxes which allows multiple channel inputs. The changeover of each channel is made by manual operation, and additional channels are available by cascading several switching boxes. Model SW-21B is equipped with initial balancer, and the wide balancing range makes it possible to measure strain gauges or strain gauge based transducers with a large initial unbalance. The balancing adjustment is done by 10-turn potentiometer.

	SW-21B	SW-21E	
Number of channels	20		
Strain measurement	Quarter bridge Quarter bridge 3-wire Half bridge (Common dummy available) Full bridge 120, 240, 350Ω 120~1000Ω is available in half and full bridge when the balancer is offf.	Quarter bridge Quarter bridge 3-wire 120, 240, 350 $\Omega$ Half bridge (Common dummy available) Full bridge 120 $\sim$ 1000 $\Omega$	
DC Voltage measurement	Same as TC-31K (with balancer off)	Same as TC-31K	
Balancing method	Balancer10-turn Potentiometer (Parallel resistance method Off function of balancer possible		
Balancing range	±1.5% of gauge resistance (approximately ±7500×10 <sup>-6</sup> )		
Operating temperature	-10~+50℃, 85% RH or less (no condensation)		
Dimensions	285W × 160H × 350D mm (excluding projected parts)		
Weight	6kg	5kg	



# **OPTION ACCESSORIES**

# **OPTION**

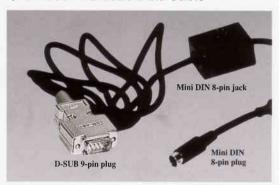
# ◆ CR-185 AC Power Adapter for the TC-31K

Input: 220V AC

Output: 7.5V DC, 480mA



### ◆ CR-5531 RS-232C Data Cable



# Flash Memory card and Card adapter



# **◆ DPU-H245 Printer**



# ◆ CR-451 Printer Connection Cable



# ♦ External Display Unit EDU-11



# CE

# ISO 9001





Approval Certificate No.:0957261 Design and manufacture of strain measuring equipment and transducers No.2 and No.3 Production Divisions

Specifications subject to change without prior notice.



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